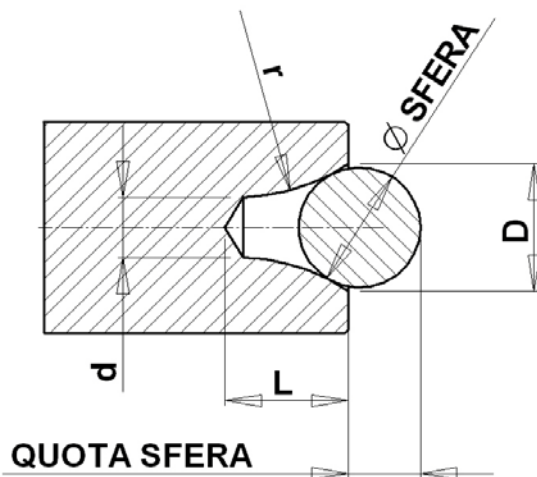


TYPE "R"



d	D	L (variable size)	r	Ø SPHERE	MEASURE OF CONTROL
1	2.12	2.10	3.15	Ø 2	1.19
1.25	2.65	2.60	4	Ø 2,778	1.91
1.60	3.35	3.20	5	Ø 3.96	3.04
2	4.25	4.10	6.3	Ø 3.96	2.3
2.5	5.30	5.10	8	Ø 5	2.95
3.15	6.70	6.50	10	Ø 6.5	4.01
4	8.50	8.20	12.5	Ø 9	6.23
5	10.60	10.10	16	Ø 10.31	6.38
6.3	13.20	12.60	20	Ø 12.7	7.72
8	17	16.30	25	Ø 16.67	10.48
10	21.20	20.20	31	Ø 20	11.86

ES: R 2,5 UNI 3220-74
R 2,5 ISO 6411
(2.5= reference d)